



TABLE OF QUANTITIES (PER COLLAR)

"W" FEET	RUBBER SQ. FT.	STAINLESS STEEL CLAMPS	LUMBER LIN. FT.
2	4	2	8
3	9	2	12
4	16	2	16
5	25	2	20
6	36	2	24

NUMBER OF ANTISEEP COLLARS REQUIRED = \_\_\_\_\_

NOTES:

1. THE WOOD FRAME SHALL BE CONSTRUCTED FROM EITHER 1" x 4" OR 2" x 2" LUMBER AND SHALL BE RIGID ENOUGH TO WITHSTAND BACKFILL OPERATIONS.
  2. STAPLE THE RUBBER MEMBRANE TO THE LUMBER FRAME.
  3. CUT A HOLE (CENTERED) IN THE RUBBER MEMBRANE APPROXIMATELY 1/2 THE DIAMETER OF THE PIPE.
  4. FORCE THE RUBBER MEMBRANE OVER THE UPSTREAM END OF THE PIPE.
  5. INSTALL THE STAINLESS STEEL CLAMPS AROUND THE PIPE, OVER THE RUBBER MEMBRANE, AND TIGHTEN.
- THE COMPLETED INSTALLATION MUST BE WATERTIGHT.



United States  
Department of  
Agriculture

Natural Resources  
Conservation Service

**RUBBER MEMBRANE ANTISEEP  
COLLAR FOR 1" TO 16" DIAM.  
SMOOTH WALL PIPE**

CLIENT: \_\_\_\_\_  
COUNTY: \_\_\_\_\_

Date

Designed \_\_\_\_\_  
Drawn \_\_\_\_\_  
Checked \_\_\_\_\_  
Approved \_\_\_\_\_

File Name  
WI-244

Date  
07/14

Sheet of \_\_\_\_\_